**AVP694-6**

**DIESEL GENERATING SET 480/277V, 440/254V, 380/220V, 220/127V- 60 Hz-3 Phase**

<table>
<thead>
<tr>
<th>MODEL</th>
<th>Power Pf. 0.8</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Standby</strong></td>
<td>kVA</td>
</tr>
<tr>
<td></td>
<td>kW</td>
</tr>
<tr>
<td><strong>Prime</strong></td>
<td>kVA</td>
</tr>
<tr>
<td></td>
<td>kW</td>
</tr>
</tbody>
</table>

Standby: Continuous running at variable load for duration of an emergency. No overload is permitted on these ratings. In accordance with ISO 3046.

Prime: Continuous running at variable load for unlimited periods with 10% overload available for 1 hour in any 12 hour period. In accordance with ISO 8528, ISO 3046.

- High quality, reliable and complete power unit
- Compact design
- Easy start and maintenance possibility
- Every generating set is subject to a comprehensive test program which includes full load testing, checking and provision of all control and safety shut down functions testing
- Fully engineered with a wide range of options and accessories: Canopy, sound proof canopy and off-road trailer
**ENGINE**

**VOLVO PENTA**

<table>
<thead>
<tr>
<th>Model</th>
<th>TAD1642GE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Engine Power Output at rated rpm</td>
<td>kW/m 604</td>
</tr>
<tr>
<td>Aspiration and Cooling</td>
<td>Turbocharged-Change Air Cooled</td>
</tr>
<tr>
<td>Total Displacement</td>
<td>Litre 16.12</td>
</tr>
<tr>
<td>No. of Cylinders and Build</td>
<td>6 Cylinder, In-Line</td>
</tr>
<tr>
<td>Engine Speed</td>
<td>rpm 1800</td>
</tr>
<tr>
<td>Bore and Stroke</td>
<td>mm/mm 144 × 165</td>
</tr>
<tr>
<td>Compression Ratio</td>
<td>16.5:1</td>
</tr>
<tr>
<td>Governor</td>
<td>Electronic control(Volvo / EMS 2)</td>
</tr>
<tr>
<td>Fuel Consumption at 100% load</td>
<td>L/hr 135.5</td>
</tr>
<tr>
<td>Fuel Tank Capacity</td>
<td>Litre Open:850/Canopy:850</td>
</tr>
<tr>
<td>Oil Capacity</td>
<td>Litre 48</td>
</tr>
<tr>
<td>Coolant Capacity</td>
<td>Litre 60</td>
</tr>
<tr>
<td>Radiator Cooling Air</td>
<td>m³/min 558</td>
</tr>
<tr>
<td>Air Intake – Engine</td>
<td>m³/min 46.6</td>
</tr>
<tr>
<td>Exhaust Gas Flow</td>
<td>m³/min 117.6</td>
</tr>
</tbody>
</table>

- Heavy duty Volvo Penta diesel engine
- Four stroke, water cooled, turbocharged
- Direct injection fuel system
- Electronic Governor system
- 24 V D.C. starter and charge alternator
- Replaceable fuel filter, oil filter and dry element air filter
- Cooling radiator and fan
- Starter battery (with lead acid) including Rack and Cables
- Flexible fuel connection hoses and manual oil sump drain valve
- Industrial capacity exhaust silencer and steel bellows
- Jacket water heater (at automatic models)
- Operation manuals and circuit diagram documents

**ALTERNATOR**

<table>
<thead>
<tr>
<th>Design</th>
<th>Brushless single bearing, revolving field</th>
</tr>
</thead>
<tbody>
<tr>
<td>Stator</td>
<td>2/3 pitch</td>
</tr>
<tr>
<td>Rotor</td>
<td>Single bearing, flexible disc</td>
</tr>
<tr>
<td>Insulation System</td>
<td>Class H</td>
</tr>
<tr>
<td>Standard Temperature Rise</td>
<td>125 - 163°C Continuous</td>
</tr>
<tr>
<td>Exciter Type</td>
<td>Self Excited</td>
</tr>
<tr>
<td>Phase Rotation</td>
<td>A(U), B(V), C(W)</td>
</tr>
<tr>
<td>Alternator Cooling</td>
<td>Direct drive centrifugal blower fan</td>
</tr>
<tr>
<td>AC Waveform Total Harmonic Distortion</td>
<td>No load &lt; 1.5%. Non distorting balanced linear load &lt; 5%</td>
</tr>
<tr>
<td>Telephone Influence Factor (TIF)</td>
<td>&lt;50 per NEMA MG1-22.43</td>
</tr>
<tr>
<td>Telephone Harmonic Factor (THF)</td>
<td>&lt;2%</td>
</tr>
</tbody>
</table>

- Brushless, single bearing system, flexible disc, 4 poles
- Insulation class H
- Standard degree of protection IP21 (*IP22/IP23 is available.
- Self-exciting and self-regulating
- All wound components are impregnated with materials and processes designed specifically
- Solid state Automatic Voltage Regulator
- Stator winding with 2/3 pitch for improved harmonics
CONTROL SYSTEM

Control supervision and protection panel is mounted on the genset base frame. The control panel is equipped as follows:

1. Auto Mains Failure Control Panel
   Panel equipments:
   ✓ Control with AMF module
   ✓ Static battery charger
   ✓ Emergency stop push button

   a) Generating set control module DSE 7320 features:
   ✓ The module is used to monitor a mains supply and starts and stops a standby generating set
   ✓ Micro-processor based design
   ✓ Automatic control of mains and generator contactors
   ✓ Monitors engine performance and AC power output
   ✓ LED alarm indication
   ✓ Front panel configuration of timers and alarm trip points
   ✓ Easy push button control
   STOP/RESET - MANUAL – TEST- AUTO – MUTE ALARM – START

   b) Metering via LED display:
   ✓ Generator Volts (L-L / L-N)
   ✓ Engine oil pressure (PSI-Bar)
   ✓ Generator Ampere (L1,L2,L3)
   ✓ Engine temperature (°C & °F)
   ✓ Generator Frequency (Hz)
   ✓ Plant battery volts
   ✓ Engine hours run
   ✓ Mains Volts (Ph-Ph/Ph-N)
   ✓ Generator kVA, kWh
   ✓ Generator kW as % of rated kW setting
   ✓ Generator Cos (σ)

   c) Alarms:
   ✓ Over and Under Speed
   ✓ Low and High Battery Volt.
   ✓ Start and Stop Failure
   ✓ Charge fail
   ✓ Over Current
   ✓ Under / Over Generator Voltage
   ✓ Low Oil Pressure
   ✓ Emergency stop
   ✓ High engine temperature
   ✓ kW overload
   ✓ Unbalanced load
   ✓ Independent earth fault trip

   d) LED indications
   Four configurable LED’s like:
   ✓ Mains available
   ✓ Generator available
   ✓ Mains on load
   ✓ Generator on load

2. Power Outlet Terminal Board Mounted on the Genset Base Frame

OPTIONAL EQUIPMENTS

Diesel Engine
✓ Oil heater

Alternator
✓ 3/4 Pole Output Circuit Breaker
✓ Anti-condensation Heater

Panel
✓ Charge ammeter
✓ Transfer Switch 3 Pole
✓ Transfer Switch 4 Pole
✓ Earth Fault, single set

Accessories
✓ Bulk fuel tank
✓ Automatic filling system
✓ Fuel-water separator filter
✓ Low fuel level alarm
✓ Residential silencer
✓ Enclosure or sound proof canopy
✓ Trailer
✓ Manual oil drain pump
✓ Tool kit for maintenance
**CHASSIS**

- The complete gen-set is mounted as whole on a heavy-duty fabricated, steel base frame
- Anti-vibration pads are fixed between the engine/alternator feet and the base frame
- Base frame design incorporates an integral fuel tank (Up to 750 kVA)
- The generating set can be lifted or carefully pushed/pulled by the base frame
- Dial type fuel gauge and drain plug on the fuel tank

**OPEN TYPE**

<table>
<thead>
<tr>
<th>DIMENSIONS (LxWxH)</th>
<th>mm</th>
<th>3341x1550x2196</th>
</tr>
</thead>
<tbody>
<tr>
<td>DRY WEIGHT</td>
<td>kg</td>
<td>4040</td>
</tr>
</tbody>
</table>

**CANOPY TYPE**

<table>
<thead>
<tr>
<th>DIMENSIONS (LxWxH)</th>
<th>mm</th>
<th>4813x1606x2623</th>
</tr>
</thead>
<tbody>
<tr>
<td>DRY WEIGHT</td>
<td>kg</td>
<td>5000</td>
</tr>
</tbody>
</table>

**CANOPY**

- All canopy parts are designed with modular principles
- Without welding assembly
- Doors on each side
- All metal canopy parts are painted by electrostatic polyester powder paint
- Exhaust silencer is protected against environment influences
- Thermally insulated engine exhaust system
- Emergency stop push button is installed outside of the canopy
- Easy lifting and moving
- Easy maintenance and operation