**AVP631-6**

**POWER YOUR FUTURE**

**631kVA / 504.8kW POWERED by VOLVO**

**DIESEL GENERATING SET 480/277V, 440/254V, 380/220V, 220/127V - 60 Hz-3 Phase**

<table>
<thead>
<tr>
<th>MODEL</th>
<th>Standby</th>
<th>Prime</th>
</tr>
</thead>
<tbody>
<tr>
<td>Power Pf. 0.8</td>
<td>kVA</td>
<td>kW</td>
</tr>
<tr>
<td>AVP631-6</td>
<td>631</td>
<td>504.8</td>
</tr>
</tbody>
</table>

Standby: Continuous running at variable load for duration of an emergency. No overload is permitted on these ratings. In accordance with ISO8528.

Prime: Continuous running at variable load for unlimited periods with 10% overload available for 1 hour in any 12 hour period. In accordance with ISO 8528.

- High quality, reliable and complete power unit
- Compact design
- Easy start and maintenance possibility
- Every generating set is subject to a comprehensive test program which includes full load testing, checking and provision of all control and safety shut down functions testing
- Fully engineered with a wide range of options and accessories: Canopy, sound proof canopy and off-road trailer

Manufacturer reserves the right to make changes in model, technical specifications, color, equipment and accessories without prior notice. Pictures for reference only.

www.aksapowergen.com
**ENGINE**

<table>
<thead>
<tr>
<th><strong>VOLVO PENTA</strong></th>
<th>TAD1641GE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Model</td>
<td></td>
</tr>
<tr>
<td>Engine Power Output at rated rpm</td>
<td>kWm</td>
</tr>
<tr>
<td></td>
<td>HP</td>
</tr>
<tr>
<td>Aspiration and Cooling</td>
<td>Turbocharged-Aftercooled</td>
</tr>
<tr>
<td>Total Displacement</td>
<td>Litre</td>
</tr>
<tr>
<td>No. of Cylinders and Build</td>
<td>6 Cylinder, In-Line</td>
</tr>
<tr>
<td>Engine Speed</td>
<td>rpm</td>
</tr>
<tr>
<td>Bore and Stroke</td>
<td>mm x mm</td>
</tr>
<tr>
<td>Compression Ratio</td>
<td></td>
</tr>
<tr>
<td>Governor</td>
<td>Electronic control (Volvo / EMS 2)</td>
</tr>
<tr>
<td>Fuel Consumption at 100% load</td>
<td>L/hr</td>
</tr>
<tr>
<td>Fuel Tank Capacity</td>
<td>Litre</td>
</tr>
<tr>
<td>Oil Capacity</td>
<td>Litre</td>
</tr>
<tr>
<td>Coolant Capacity</td>
<td>Litre</td>
</tr>
<tr>
<td>Radiator Cooling Air</td>
<td>m³/min</td>
</tr>
<tr>
<td>Air Intake – Engine</td>
<td>m³/min</td>
</tr>
<tr>
<td>Exhaust Gas Flow</td>
<td>m³/min</td>
</tr>
</tbody>
</table>

- Heavy duty Volvo Penta diesel engine
- Four stroke, water cooled, turbocharged
- Direct injection fuel system
- Electronic Governor system
- 24 V D.C. starter and charge alternator
- Replaceable fuel filter, oil filter and dry element air filter
- Cooling radiator and fan
- Starter battery (with lead acid) including Rack and Cables
- Flexible fuel connection hoses and manual oil sump drain valve
- Industrial capacity exhaust silencer and steel bellows
- Jacket water heater (at automatic models)
- Operation manuals and circuit diagram documents

**ALTERNATOR**

<table>
<thead>
<tr>
<th><strong>Design</strong></th>
<th>Brushless single bearing, revolving field</th>
</tr>
</thead>
<tbody>
<tr>
<td>Stator</td>
<td>2/3 pitch</td>
</tr>
<tr>
<td>Rotor</td>
<td>Single bearing, flexible disc</td>
</tr>
<tr>
<td>Insulation System</td>
<td>Class H</td>
</tr>
<tr>
<td>Standard Temperature Rise</td>
<td>125 - 163°C Continuous</td>
</tr>
<tr>
<td>Exciter Type</td>
<td>Self Excited</td>
</tr>
<tr>
<td>Phase Rotation</td>
<td>A (U), B (V), C (W)</td>
</tr>
<tr>
<td>Alternator Cooling</td>
<td>Direct drive centrifugal blower fan</td>
</tr>
<tr>
<td>AC Waveform Total Harmonic Distortion</td>
<td>No load &lt; 1.5%. Non distorting balanced linear load &lt; 5%</td>
</tr>
<tr>
<td>Telephone Influence Factor (TIF)</td>
<td>&lt;50 per NEMA MG1-22.43</td>
</tr>
<tr>
<td>Telephone Harmonic Factor (THF)</td>
<td>&lt;2%</td>
</tr>
</tbody>
</table>

- Brushless, single bearing system, flexible disc, 4 poles
- Insulation class H
- Standard degree of protection IP21 (*IP22/IP23 is available.)*
- Self-exciting and self-regulating
- All wound components are impregnated with materials and processes designed specifically
- Solid state Automatic Voltage Regulator
- Stator winding with 2/3 pitch for improved harmonics
CONTROL SYSTEM

Control supervision and protection panel is mounted on the genset base frame. The control panel is equipped as follows:

1. Auto Mains Failure Control Panel
   Panel equipments:
   ✓ Control with AMF module
   ✓ Static battery charger
   ✓ Emergency stop push button

   a) Generating set control module DSE 7320 features:
      ✓ The module is used to monitor a mains supply and starts and stops a standby generating set
      ✓ Micro-processor based design
      ✓ Automatic control of mains and generator contactors
      ✓ Monitors engine performance and AC power output
      ✓ LED alarm indication
      ✓ Front panel configuration of timers and alarm trip points
      ✓ Easy push button control
      STOP/RESET - MANUAL - TEST - AUTO - MUTE ALARM - START

   b) Metering via LED display:
      ✓ Generator Volts (L-L / L-N)
      ✓ Engine oil pressure (PSI-Bar)
      ✓ Generator Ampere (L1,L2,L3)
      ✓ Engine temperature (°C & °F)
      ✓ Generator Frequency (Hz)
      ✓ Plant battery volts
      ✓ Engine hours run
      ✓ Mains Volts (Ph-Ph/Ph-N)
      ✓ Generator kVA, kWh
      ✓ Generator kW as % of rated kW setting
      ✓ Generator Cos (σ)

   c) Alarms:
      ✓ Over and Under Speed
      ✓ Low and High Battery Volt.
      ✓ Start and Stop Failure
      ✓ Charge fail
      ✓ Over Current
      ✓ Under / Over Generator Voltage
      ✓ Low Oil Pressure
      ✓ Emergency stop
      ✓ High engine temperature
      ✓ kW overload
      ✓ Unbalanced load
      ✓ Independent earth fault trip

   d) LED indications
      Four configurable LED’s like:
      ✓ Mains available
      ✓ Generator available
      ✓ Mains on load
      ✓ Generator on load

2. Power Outlet Terminal Board Mounted on the Genset Base Frame

OPTIONAL EQUIPMENTS

**Diesel Engine**
- ✓ Oil heater

**Alternator**
- ✓ 3/4 Pole Output Circuit Breaker
- ✓ Anti-condensation Heater

**Panel**
- ✓ Charge ammeter
- ✓ Transfer Switch 3 Pole
- ✓ Transfer Switch 4 Pole
- ✓ Earth Fault, single set

**Accessories**
- ✓ Bulk fuel tank
- ✓ Automatic filling system
- ✓ Fuel-water separator filter
- ✓ Low fuel level alarm
- ✓ Residential silencer
- ✓ Enclosure or sound proof canopy
- ✓ Trailer
- ✓ Manual oil drain pump
- ✓ Tool kit for maintenance
**CHASSIS**

- The complete gen-set is mounted as whole on a heavy-duty fabricated, steel base frame
- Anti-vibration pads are fixed between the engine/alternator feet and the base frame
- Base frame design incorporates an integral fuel tank (Up to 750 kVA)
- The generating set can be lifted or carefully pushed/pulled by the base frame
- Dial type fuel gauge and drain plug on the fuel tank

**DIMENSIONS**

<table>
<thead>
<tr>
<th>OPEN TYPE</th>
<th></th>
<th>CANOPY TYPE</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>DIMENSIONS (LxWxH)</td>
<td>mm</td>
<td>DIMENSIONS (LxWxH)</td>
<td>mm</td>
</tr>
<tr>
<td></td>
<td>3341x1550x2196</td>
<td></td>
<td>4813x1606x2623</td>
</tr>
<tr>
<td>DRY WEIGHT</td>
<td>kg</td>
<td>DRY WEIGHT</td>
<td>kg</td>
</tr>
<tr>
<td></td>
<td>3760</td>
<td></td>
<td>4720</td>
</tr>
</tbody>
</table>

**CANOPY**

- All canopy parts are designed with modular principles
- Without welding assembly
- Doors on each side
- All metal canopy parts are painted by electrostatic polyester powder paint
- Exhaust silencer is protected against environment influences
- Thermally insulated engine exhaust system
- Emergency stop push button is installed outside of the canopy
- Easy lifting and moving
- Easy maintenance and operation