APD25A

25 kVA / 20 kW
POWERED by AKSA

DIESEL GENERATING SET  400/230 V - 50 Hz

<table>
<thead>
<tr>
<th>MODEL</th>
<th>kVA</th>
<th>kW</th>
</tr>
</thead>
<tbody>
<tr>
<td>Standby</td>
<td>25</td>
<td>20</td>
</tr>
<tr>
<td>Prime</td>
<td>22</td>
<td>17.6</td>
</tr>
</tbody>
</table>

Standby : Continuous running at variable load for duration of an emergency. No overload is permitted on these ratings. In accordance with ISO 3046.
Prime  : Continuous running at variable load for unlimited periods with 10% overload available for 1 hour in any 12 hour period. In accordance with ISO 8528, ISO 3046.

✓ High quality, reliable and complete power unit
✓ Compact design
✓ Easy start and maintenance possibility
✓ Every generating set is subject to a comprehensive test program which includes full load testing, checking and provision of all control and safety shut down functions testing
✓ Fully engineered with a wide range of options and accessories: Canopy, sound proof canopy and on-road trailer

Manufacturer reserves the right to make changes in model, technical specifications, color, equipment and accessories without prior notice.

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## ENGINE

<table>
<thead>
<tr>
<th></th>
<th>AKSA</th>
</tr>
</thead>
<tbody>
<tr>
<td>Model</td>
<td>A4CRX24</td>
</tr>
<tr>
<td>Engine Power Output</td>
<td>kWm 26.5</td>
</tr>
<tr>
<td>at rated rpm</td>
<td>HP 35.5</td>
</tr>
<tr>
<td>Aspiration and Cooling</td>
<td>Natural</td>
</tr>
<tr>
<td>Total Displacement</td>
<td>Litre 2.545</td>
</tr>
<tr>
<td>No. of Cylinders and Build</td>
<td>4 - Inline</td>
</tr>
<tr>
<td>Engine Speed</td>
<td>rpm 1500</td>
</tr>
<tr>
<td>Bore and Stroke</td>
<td>mmxmm 90x100</td>
</tr>
<tr>
<td>Compression Ratio</td>
<td>18:1</td>
</tr>
<tr>
<td>Governor</td>
<td>Mechanical</td>
</tr>
<tr>
<td>Fuel Consumption at full load</td>
<td>L/hr 6.4</td>
</tr>
<tr>
<td>Fuel Tank Capacity</td>
<td>Litre 60</td>
</tr>
<tr>
<td>Oil Capacity</td>
<td>Litre 8.5</td>
</tr>
<tr>
<td>Coolant Capacity</td>
<td>Litre 18.5</td>
</tr>
<tr>
<td>Radiator Cooling Air</td>
<td>m³/min 174</td>
</tr>
<tr>
<td>Air Intake – Engine</td>
<td>m³/min 1.542</td>
</tr>
<tr>
<td>Exhaust Gas Flow</td>
<td>m³/min 3.9</td>
</tr>
</tbody>
</table>

- Heavy duty Aksa diesel engine
- Four stroke, water cooled, Natural
- Direct injection fuel system
- Mechanical Governor system
- 12/24 V D.C. starter and charge alternator
- Replaceable fuel filter, oil filter and dry element air filter
- Cooling radiator and fan
- Starter battery (with lead acid) including Rack and Cables
- Flexible fuel connection hoses and manual oil sump drain valve
- Industrial capacity exhaust silencer and steel bellows
- Jacket water heater (at automatic models)
- Operation manuals and circuit diagram documents

## ALTERNATOR

<table>
<thead>
<tr>
<th></th>
<th>Brushless single bearing, revolving field</th>
</tr>
</thead>
<tbody>
<tr>
<td>Design</td>
<td>2/3 pitch</td>
</tr>
<tr>
<td>Stator</td>
<td>Single bearing, flexible disc</td>
</tr>
<tr>
<td>Rotor</td>
<td>Class H</td>
</tr>
<tr>
<td>Insulation System</td>
<td>125 - 163° C Continuous</td>
</tr>
<tr>
<td>Standard Temperature Rise</td>
<td>Self Excited</td>
</tr>
<tr>
<td>Exciter Type</td>
<td>A (U), B (V), C (W)</td>
</tr>
<tr>
<td>Phase Rotation</td>
<td>Direct drive centrifugal blower fan</td>
</tr>
<tr>
<td>Alternator Cooling</td>
<td>No load &lt; 1.5%. Non distorting balanced linear load &lt; 5%</td>
</tr>
<tr>
<td>AC Waveform</td>
<td>&lt;50 per NEMA MG1-22.43</td>
</tr>
<tr>
<td>Total Harmonic Distortion</td>
<td>&lt;2%</td>
</tr>
</tbody>
</table>

- Brushless, single bearing system, flexible disc, 4 poles
- Insulation class H
- Standard degree of protection IP21 (*IP22/IP23 is available.)*
- Self-exciting and self-regulating
- Impregnation with tropicalised epoxy varnish
- Solid state Automatic Voltage Regulator
- Stator winding with 2/3 pitch for improved harmonics
CONTROL SYSTEM

Control supervision and protection panel is mounted on the genset base frame. The control panel is equipped as follows:

1. Auto Mains Failure Control Panel
   Panel equipments:
   ✓ Control with AMF module
   ✓ Static battery charger
   ✓ Emergency stop push button

a) Generating set control module DSE6120 features:
   ✓ The module is used to monitor main supply and
   starts and stops of a standby generating set
   ✓ Micro-processor based design
   ✓ Automatic control of main and generator contactors
   ✓ Monitors engine performance and AC power output LED
   alarm indication
   ✓ Front panel configuration of timers and alarm trip points
   ✓ 4 configurable analogue/digital inputs, 8 configurable digital inputs
   ✓ 6 configurable DC outputs
   ✓ Easy push button control
   STOP/RESET - MANUAL - AUTO - TEST – START

b) Metering via LCD display:
   ✓ Generator Volts (L-L / L-N) Generator kVA
   ✓ Engine oil pressure (PSI-Bar) Generator kW
   ✓ Engine temperature (° C &° F) Generator Cos (ơ)
   ✓ Generator Frequency (Hz)
   ✓ Plant battery volts
   ✓ Engine hours run
   ✓ Mains Volts (Ph-Ph/Ph-N)

c) Alarms:
   ✓ Over and Under Speed
   ✓ Low and High Battery Volt.
   ✓ Start and Stop Failure
   ✓ Charge fail
   ✓ Over Current
   ✓ Under / Over Generator Voltage
   ✓ Low Oil Pressure
   ✓ Emergency stop
   ✓ High engine temperature

d) LED indications
   ✓ Mains available
   ✓ Generator available
   ✓ Mains on load
   ✓ Generator on load

2. Power Outlet Terminal Board Mounted on the Gen-set Base Frame

OPTIONAL EQUIPMENTS

- Diesel Engine
  ✓ Oil heater
- Alternator
  ✓ 3/4 Pole Output Circuit Breaker
  ✓ Anti-condensation Heater

Panel
- ✓ Charge ammeter
- ✓ Transfer Switch 3Pole
- ✓ Transfer Switch 4 Pole
- ✓ Earth Fault single set

Accessories
- ✓ Bulk fuel tank
- ✓ Automatic filling system
- ✓ Fuel-water separator filter
- ✓ Low fuel level alarm
- ✓ Residential silencer
- ✓ Enclosure or sound proof canopy
- ✓ Trailer
- ✓ Manual oil drain pump
- ✓ Tool kit for maintenance

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CHASSIS

- The complete gen-set is mounted as whole on a heavy-duty fabricated, steel base frame
- Anti-vibration pads are fixed between the engine/alternator feet and the base frame
- Base frame design incorporates an integral fuel tank (Up to 1000 kVA)
- The generating set can be lifted or carefully pushed/pulled by the base frame
- Dial type fuel gauge and drain plug on the fuel tank
- Forklift pockets within base frame (up to 500kVA)

DIMENSIONS

<table>
<thead>
<tr>
<th>OPEN TYPE</th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>DIMENSIONS (LxWxH)</td>
<td>mm</td>
<td>1696x892x1003</td>
<td></td>
</tr>
<tr>
<td>DRY WEIGHT</td>
<td>kg</td>
<td>630</td>
<td></td>
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</table>

<table>
<thead>
<tr>
<th>SOUND ATTENUATED TYPE</th>
<th></th>
<th></th>
<th></th>
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<tbody>
<tr>
<td>DIMENSIONS (LxWxH)</td>
<td>mm</td>
<td>1980x950x1200</td>
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</tr>
<tr>
<td>DRY WEIGHT</td>
<td>kg</td>
<td>800</td>
<td></td>
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</tbody>
</table>

CANOPY

- All canopy parts are designed with modular principles
- Without welding assembly
- Doors on each side
- All metal canopy parts are painted by electrostatic polyester powder paint
- Exhaust silencer is protected against environment influences
- Thermally insulated engine exhaust system
- Emergency stop push button is installed outside of the canopy
- Easy lifting and moving
- Easy maintenance and operation