POWER YOUR FUTURE

AD250-6

POWERED by Doosan

250kVA / 200kW

DIESEL GENERATING SET  480/277V, 440/254V, 380/220V, 220/127V- 60 Hz-3 Phase

<table>
<thead>
<tr>
<th>MODEL</th>
<th>AD250-6</th>
</tr>
</thead>
<tbody>
<tr>
<td>Standby</td>
<td>250</td>
</tr>
<tr>
<td>kW</td>
<td>200</td>
</tr>
<tr>
<td>Prime</td>
<td>229</td>
</tr>
<tr>
<td>kW</td>
<td>183</td>
</tr>
</tbody>
</table>

Standby: Continuous running at variable load for duration of an emergency. No overload is permitted on these ratings. In accordance with ISO 3046.
Prime: Continuous running at variable load for unlimited periods with 10% overload available for 1 hour in any 12 hour period. In accordance with ISO 8528, ISO 3046.

- High quality, reliable and complete power unit
- Compact design
- Easy start and maintenance possibility
- Every generating set is subject to a comprehensive test program which includes full load testing, checking and provision of all control and safety shut down functions testing
- Fully engineered with a wide range of options and accessories: Canopy, sound proof canopy and on-road trailer

Manufacturer reserves the right to make changes in model, technical specifications, color, equipment and accessories without prior notice.
ENGINE

<table>
<thead>
<tr>
<th>Model</th>
<th>P086Ti</th>
</tr>
</thead>
<tbody>
<tr>
<td>Engine Power Output</td>
<td>kWm</td>
</tr>
<tr>
<td></td>
<td>HP</td>
</tr>
<tr>
<td>Aspiration and Cooling</td>
<td></td>
</tr>
<tr>
<td>Total Displacement</td>
<td>Litre</td>
</tr>
<tr>
<td>No. of Cylinders and Build</td>
<td>rpm</td>
</tr>
<tr>
<td>Engine Speed</td>
<td>1800</td>
</tr>
<tr>
<td>Bore and Stroke</td>
<td>mmxmm</td>
</tr>
<tr>
<td>Compression Ratio</td>
<td>16.4:1</td>
</tr>
<tr>
<td>Governor</td>
<td>Electric</td>
</tr>
<tr>
<td>Fuel Consumption at full load</td>
<td>L/hr</td>
</tr>
<tr>
<td>Fuel Tank Capacity</td>
<td>Litre</td>
</tr>
<tr>
<td>Oil Capacity</td>
<td>Litre</td>
</tr>
<tr>
<td>Coolant Capacity</td>
<td>Litre</td>
</tr>
<tr>
<td>Radiator Cooling Air</td>
<td>m³/min</td>
</tr>
<tr>
<td>Air Intake – Engine</td>
<td>m³/min</td>
</tr>
<tr>
<td>Exhaust Gas Flow</td>
<td>m³/min</td>
</tr>
</tbody>
</table>

- Heavy duty DOOSAN diesel engine
- Four stroke, water cooled, Natural
- Direct injection fuel system
- Electrical Governor system
- 12/24 V D.C. starter and charge alternator
- Replaceable fuel filter, oil filter and dry element air filter
- Cooling radiator and fan
- Starter battery (with lead acid) including Rack and Cables
- Flexible fuel connection hoses and manual oil sump drain valve
- Industrial capacity exhaust silencer and steel bellows
- Jacket water heater(at automatic models)
- Operation manuals and circuit diagram documents

ALTERNATOR

<table>
<thead>
<tr>
<th>Design</th>
<th>Brushless single bearing, revolving field</th>
</tr>
</thead>
<tbody>
<tr>
<td>Stator</td>
<td>2/3 pitch</td>
</tr>
<tr>
<td>Rotor</td>
<td>Single bearing, flexible disc</td>
</tr>
<tr>
<td>Insulation System</td>
<td>Class H</td>
</tr>
<tr>
<td>Standard Temperature Rise</td>
<td>125 - 163°C Continuous</td>
</tr>
<tr>
<td>Exciter Type</td>
<td>Self Excited</td>
</tr>
<tr>
<td>Phase Rotation</td>
<td>A (U), B (V), C (W)</td>
</tr>
<tr>
<td>Alternator Cooling</td>
<td>Direct drive centrifugal blower fan</td>
</tr>
<tr>
<td>AC Waveform Total Harmonic Distortion</td>
<td>No load &lt; 1.5%. Non distorting balanced linear load &lt; 5%</td>
</tr>
<tr>
<td>Telephone Influence Factor (TIF)</td>
<td>&lt;50 per NEMA MG1-22.43</td>
</tr>
<tr>
<td>Telephone Harmonic Factor (THF)</td>
<td>&lt;2%</td>
</tr>
</tbody>
</table>

- Brushless, single bearing system, flexible disc, 4 poles
- Insulation class H
- Standard degree of protection IP21 (*IP22/IP23 is available.)
- Self-exciting and self-regulating
- Impregnation with tropicalised epoxy varnish
- Solid state Automatic Voltage Regulator
- Stator winding with 2/3 pitch for improved harmonics
CONTROL SYSTEM

Control supervision and protection panel is mounted on the genset base frame. The control panel is equipped as follows:

1. Auto Mains Failure Control Panel
   Panel equipments:
   ✓ Control with AMF module
   ✓ Static battery charger
   ✓ Emergency stop push button

   a) Generating set control module DSE6020 features:
   ✓ The module is used to monitor main supply and starts and stops of a standby generating set
   ✓ Micro-processor based design
   ✓ Automatic control of main and generator contactors
   ✓ Monitors engine performance and AC power output LED alarm indication
   ✓ Front panel configuration of timers and alarm trip points
   ✓ 4 configurable analogue/digital inputs, 6 configurable digital inputs
   ✓ 4 configurable DC outputs
   ✓ Easy push button control

   STOP/RESET - MANUAL - AUTO - TEST - START

   b) Metering via LCD display:
   ✓ Generator Volts (L-L / L-N)          Generator kVA
   ✓ Engine oil pressure (PSI-Bar)       Generator kW
   ✓ Generator Ampere (L1,L2,L3)         Generator Cos (σ)
   ✓ Engine temperature (°C & °F)
   ✓ Generator Frequency (Hz)
   ✓ Plant battery volts
   ✓ Engine hours run
   ✓ Mains Volts (Ph-Ph/Ph-N)

   c) Alarms:
   ✓ Over and Under Speed
   ✓ Low and High Battery Volt.
   ✓ Start and Stop Failure
   ✓ Charge fail
   ✓ Over Current
   ✓ Under / Over Generator Voltage
   ✓ Low Oil Pressure
   ✓ Emergency stop
   ✓ High engine temperature

2. Power Outlet Terminal Board Mounted on the Gen-set Base Frame

OPTIONAL EQUIPMENTS

**Diesel Engine**
 ✓ Oil heater

**Alternator**
 ✓ 3/4 Pole Output Circuit Breaker
 ✓ Anti-condensation Heater

**Panel**
 ✓ Charge ammeter
 ✓ Transfer Switch 3Pole
 ✓ Transfer Switch 4 Pole
 ✓ Earth Fault .single set

**Accessories**
 ✓ Bulk fuel tank
 ✓ Automatic filling system
 ✓ Fuel-water separator filter
 ✓ Low fuel level alarm
 ✓ Residential silencer
 ✓ Enclosure or sound proof canopy
 ✓ Trailer
 ✓ Manual oil drain pump
 ✓ Tool kit for maintenance
CHASSIS

- The complete gen-set is mounted as whole on a heavy-duty fabricated, steel base frame
- Anti-vibration pads are fixed between the engine/alternator feet and the base frame
- Base frame design incorporates an integral fuel tank (Up to 750 kVA)
- The generating set can be lifted or carefully pushed/pulled by the base frame
- Dial type fuel gauge and drain plug on the fuel tank
- Forklift pockets within base frame (up to 500kVA)

DIMENSIONS

<table>
<thead>
<tr>
<th>CHASSIS TYPE</th>
<th>DIMENSIONS (LxWxH)</th>
<th>mm</th>
<th>DRY WEIGHT</th>
<th>kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>OPEN TYPE</td>
<td></td>
<td>2690<em>1150</em>1620</td>
<td>1800</td>
<td></td>
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<tr>
<td>SOUND ATTENUATED TYPE</td>
<td>DIMENSIONS (LxWxH)</td>
<td>mm</td>
<td>DRY WEIGHT</td>
<td>kg</td>
</tr>
<tr>
<td></td>
<td></td>
<td>3400<em>1220</em>1940</td>
<td>2175</td>
<td></td>
</tr>
</tbody>
</table>

CANOPY

- All canopy parts are designed with modular principles
- Without welding assembly
- Doors on each side
- All metal canopy parts are painted by electrostatic polyester powder paint
- Exhaust silencer is protected against environment influences
- Thermally insulated engine exhaust system
- Emergency stop push button is installed outside of the canopy
- Easy lifting and moving
- Easy maintenance and operation