AC2500

POWER YOUR FUTURE

2500kVA /2000kW
POWERED by CUMMINS

Model AC2500

Standby: Continuous running at variable load for duration of an emergency. No overload is permitted on these ratings. In accordance with ISO 3046.
Prime: Continuous running at variable load for unlimited periods with 10% overload available for 1 hour in any 12 hour period. In accordance with ISO 8528, ISO 3046.

- High quality, reliable and complete power unit
- Compact design
- Easy start and maintenance possibility
- Every generating set is subject to a comprehensive test program which includes full load testing, checking and provision of all control and safety shut down functions testing
- Fully engineered with a wide range of options and accessories: Canopy, sound proof canopy and on-road trailer

DIESEL GENERATING SET  400/230 V - 50 Hz - 3 Phase

<table>
<thead>
<tr>
<th>MODEL</th>
<th>Standby</th>
<th>Prime</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>kVA</td>
<td>2500</td>
</tr>
<tr>
<td></td>
<td>kW</td>
<td>2000</td>
</tr>
</tbody>
</table>

Manufacturer reserves the right to make changes in model, technical specifications, color, equipment and accessories without prior notice.

www.aksapowergen.com
**ENGINE**

| **CUMMINS** |
|----------------------|-------------------|
| **Model**            | QSK60-G13         |
| **Engine Power Output** | kWm 2164          |
| at rated rpm         | HP 2901           |
| **Aspiration and Cooling** | Turbocharged and Low Temperature Aftercooled (2 Pump / 2 Loop) |
| **Total Displacement** | Litre 60.2        |
| **No. of Cylinders and Build** | Vee, 16 Cylinder |
| **Engine Speed**     | rpm 1500          |
| **Bore and Stroke**  | mm x mm 159 x 190 |
| **Compression Ratio** | 14.5 : 1          |
| **Governor**         | Electronic        |
| **Fuel Consumption at full load** | L/hr 393 |
| **Fuel Tank Capacity** | Litre N/A         |
| **Oil Capacity**     | Litre 280.1       |
| **Coolant Capacity** | Litre 606         |
| **Radiator Cooling Air** | m³/min 2347      |
| **Air Intake – Engine** | m³/min 154.38   |
| **Exhaust Gas Flow** | m³/min 393.18     |

- Heavy duty Cummins diesel engine
- Four stroke, water cooled, turbocharged & aftercooled
- Direct injection fuel system
- Electronic Governor system
- 12/24 V D.C. starter and charge alternator
- Replaceable fuel filter, oil filter and dry element air filter
- Cooling radiator and fan
- Starter battery (with lead acid) including Rack and Cables
- Flexible fuel connection hoses and manual oil sump drain valve
- Industrial capacity exhaust silencer and steel bellows
- Jacket water heater (at automatic models)
- Operation manuals and circuit diagram documents

**ALTERNATOR**

<table>
<thead>
<tr>
<th><strong>Design</strong></th>
<th>Brushless single bearing, revolving field</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Stator</strong></td>
<td>2/3 pitch</td>
</tr>
<tr>
<td><strong>Rotor</strong></td>
<td>Single bearing, flexible disc</td>
</tr>
<tr>
<td><strong>Insulation System</strong></td>
<td>Class H</td>
</tr>
<tr>
<td><strong>Standard Temperature Rise</strong></td>
<td>125 - 163°C Continuous</td>
</tr>
<tr>
<td><strong>Exciter Type</strong></td>
<td>AREP Excited</td>
</tr>
<tr>
<td><strong>Phase Rotation</strong></td>
<td>A (U), B (V), C (W)</td>
</tr>
<tr>
<td><strong>Alternator Cooling</strong></td>
<td>Direct drive centrifugal blower fan</td>
</tr>
<tr>
<td><strong>AC Waveform Total Harmonic Distortion</strong></td>
<td>No load &lt; 1.5%. Non distorting balanced linear load &lt; 5%</td>
</tr>
<tr>
<td><strong>Telephone Influence Factor (TIF)</strong></td>
<td>&lt;50 per NEMA MG1-22.43</td>
</tr>
<tr>
<td><strong>Telephone Harmonic Factor (THF)</strong></td>
<td>&lt;2%</td>
</tr>
</tbody>
</table>

- Brushless, single bearing system, flexible disc, 4 poles
- Impregnation with tropicalised epoxy varnish
- Insulation class H
- Stator winding with 2/3 pitch for improved harmonics
- AREP-exciting and self-regulating
- Solid state Automatic Voltage Regulator
- Standard degree of protection IP23
CONTROL SYSTEM

Control supervision and protection panel is mounted on the genset base frame. The control panel is equipped as follows:

1. Auto Mains Failure Control Panel
   Panel equipments:
   ✓ Control with AMF module
   ✓ Static battery charger
   ✓ Emergency stop push button

   a) Generating set control module DSE 7320 features:
      ✓ The module is used to monitor a mains supply and starts and stops a standby generating set
      ✓ Micro-processor based design
      ✓ Automatic control of mains and generator contactors
      ✓ Monitors engine performance and AC power output
      ✓ LED alarm indication
      ✓ Front panel configuration of timers and alarm trip points
      ✓ Easy push button control
      STOP/RESET - MANUAL – TEST- AUTO – MUTE ALARM – START

   b) Metering via LED display:
      ✓ Generator Volts (L-L / L-N)
      ✓ Engine oil pressure (PSI-Bar)
      ✓ Generator Ampere (L1,L2,L3)
      ✓ Engine temperature (°C&°F)
      ✓ Generator Frequency (Hz)
      ✓ Plant battery volts
      ✓ Engine hours run
      ✓ Mains Volts (Ph-Ph/Ph-N)
      ✓ Generator kVA, kWh
      ✓ Generator kW as % of rated kW setting
      ✓ Generator Cos (σ)

   c) Alarms:
      ✓ Over and Under Speed
      ✓ Low and High Battery Volt.
      ✓ Start and Stop Failure
      ✓ Charge fail
      ✓ Over Current
      ✓ Under / Over Generator Voltage
      ✓ Low Oil Pressure
      ✓ Emergency stop
      ✓ High engine temperature
      ✓ kW overload
      ✓ Unbalanced load
      ✓ Independent earth fault trip

   d) LED indications
      Four configurable LED’s like:
      ✓ Mains available
      ✓ Generator available
      ✓ Mains on load
      ✓ Generator on load

2. Power Outlet Terminal Board Mounted on the Genset Base Frame

OPTIONAL EQUIPMENTS

Diesel Engine
✓ Oil heater

Alternator
✓ 3/4 Pole Output Circuit Breaker
✓ Anti-condensation Heater

Panel
✓ Charge ammeter
✓ Transfer Switch 3 Pole
✓ Transfer Switch 4 Pole
✓ Earth Fault, single set

Accessories
✓ Bulk fuel tank
✓ Automatic filling system
✓ Fuel-water separator filter
✓ Low fuel level alarm
✓ Residential silencer
✓ Enclosure or sound proof canopy
✓ Trailer
✓ Manual oil drain pump
✓ Tool kit for maintenance
**CHASSIS**

- The complete gen-set is mounted as whole on a heavy-duty fabricated, steel base frame
- Anti-vibration pads are fixed between the engine/alternator feet and the base frame
- Base frame design incorporates an integral fuel tank (Up to 750 kVA)
- The generating set can be lifted or carefully pushed/pulled by the base frame
- Dial type fuel gauge and drain plug on the fuel tank
- Forklift pockets within base frame (up to 500kVA)

**DIMENSIONS**

<table>
<thead>
<tr>
<th>Open Type</th>
<th>Sound Attenuated Type</th>
</tr>
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<tbody>
<tr>
<td><strong>DIMENSIONS</strong> (LxWxH) mm</td>
<td>6012x2577x2620</td>
</tr>
<tr>
<td><strong>DRY WEIGHT</strong> kg</td>
<td>16500</td>
</tr>
<tr>
<td><strong>DIMENSIONS</strong> (LxWxH) mm</td>
<td>12192<em>2438</em>2896(40' container)</td>
</tr>
<tr>
<td><strong>DRY WEIGHT</strong> kg</td>
<td>26500</td>
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**Container**

- All canopy parts are designed with modular principles
- Without welding assembly
- Doors on each side
- All metal canopy parts are painted by electrostatic polyester powder paint
- Exhaust silencer is protected against environment influences
- Thermally insulated engine exhaust system
- Emergency stop push button is installed outside of the canopy
- Easy lifting and moving
- Easy maintenance and operation

Aksa Power Generation
Evren Mah.Gülbahar Caddesi 1.Sokak Gunesli-Istanbul-TURKEY
Tel:+90 212 478 66 66    Fax:+90 212 657 55 16    E-mail: aksa@aksapowergen.com
www.aksapowergen.com

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