AC2500



POWER YOUR FUTURE

SE POWER

2500kVA /2000kW POWERED by CUMMINS

DIESEL GENERATING SET 400/230 V - 50 Hz - 3 Phase

| | MODEL | | AC2500 |
|------------------|---------|-----|--------|
| Power Pf. 0.8 | Standby | kVA | 2500 |
| | | kW | 2000 |
| | Prime | kVA | 2250 |
| | | kW | 1800 |

Standby: Continuous running at variable load for duration of an emergency. No overload is permitted on these ratings. In accordance with ISO 3046. Prime: Continuous running at variable load for unlimited periods with 10% overload available for 1 hour in any 12 hour period. In accordance with ISO 8528,ISO 3046.

- \checkmark High quality, reliable and complete power unit
- ✓ Compact design
- ✓ Easy start and maintenance possibility
- ✓ Every generating set is subject to a comprehensive test program which includes full load testing, checking and provision of all control and safety shut down functions testing
- ✓ Fully engineered with a wide range of options and accessories: Canopy, sound proof canopy and on-road trailer





Manufacturer reserves the right to make changes in model, technical specifications, color, equipment and accessories without prior notice.

ENGINE

| CUMMINS | | | | |
|-------------------------------|--------|--|--|--|
| Model | | QSK60G8 | | |
| Engine Power Output | kWm | 2145 | | |
| at rated rpm | HP | 2875 | | |
| Aspiration and Cooling | | Turbocharged and Low Temperature Aftercooled | | |
| Total Displacement | Litre | 60.2 | | |
| No. of Cylinders and Build | | Vee; 16 Cylinder | | |
| Engine Speed | rpm | 1500 | | |
| Bore and Stroke | mmxmm | 159 x 190 | | |
| Compression Ratio | | 14.5 : 1 | | |
| Governor | | Electronic | | |
| Fuel Consumption at full load | L/hr | 449 | | |
| Fuel Tank Capacity | Litre | OPEN: N/A / CANOPY: 2200 | | |
| Oil Capacity | Litre | 194.9 | | |
| Coolant Capacity | Litre | 512.1 | | |
| Radiator Cooling Air | m³/min | 2347 | | |
| Air Intake – Engine | m³/min | 156.06 | | |
| Exhaust Gas Flow | m³/min | 392.58 | | |

✓ Heavy duty Cummins diesel engine

✓ Four stroke, water cooled, turbocharged & aftercooled

✓ Direct injection fuel system

✓ Electronic Governor system

- ✓ 12/24 V D.C. starter and charge alternator
- ✓ Replaceable fuel filter, oil filter and dry element air filter
- ✓ Cooling radiator and fan

Starter battery (with lead acid) including Rack and Cables \checkmark

- Flexible fuel connection hoses and manual oil sump drain valve \checkmark
- ✓ Industrial capacity exhaust silencer and steel bellows

Jacket water heater(at automatic models)
Operation manuals and circuit diagram documents

ALTERNATOR

| Design | Brushless single bearing, revolving field |
|---------------------------------------|--|
| Stator | 2/3 pitch |
| Rotor | Single bearing, flexible disc |
| Insulation System | Class H |
| Standard Temperature Rise | 125 - 163°C Continuous |
| Exciter Type | PMG Excited |
| Phase Rotation | A (U), B (V), C (W) |
| Alternator Cooling | Direct drive centrifugal blower fan |
| AC Waveform Total Harmonic Distortion | No load < 1.5%. Non distorting balanced linear load < 5% |
| Telephone Influence Factor (TIF) | <50 per NEMA MG1-22.43 |
| Telephone Harmonic Factor (THF) | <2% |

✓ Brushless, single bearing system, flexible disc, 4 poles

✓ Insulation class H

✓ Standard degree of protection IP23

✓ PMG-exciting and self-regulating

- ✓ Impregnation with tropicalised epoxy varnish
- ✓ Solid state Automatic Voltage Regulator

✓ Stator winding with 2/3 pitch for improved harmonics

CONTROL SYSTEM

Control supervision and protection panel is mounted on the genset base frame. The control panel is equipped as follows:

1. Auto Mains Failure Control Panel

Panel equipments:

- ✓ Control with AMF module
- ✓ Static battery charger
- ✓ Emergency stop push button

a) Generating set control module DSE 7320 features:

✓The module is used to monitor a mains supply and starts and stops a standby generating set

- ✓ Micro-processor based design
- ✓Automatic control of mains and generator contactors
- $\checkmark {\sf Monitors}$ engine performance and AC power output
- ✓LED alarm indication
- ✓ Front panel configuration of timers and alarm trip points
- Easy push button control STOP/RESET - MANUAL –TEST- AUTO – MUTE ALARM – START

b) Metering via LED display:

- ✓ Generator Volts (L-L / L-N)
- ✓ Engine oil pressure (PSI-Bar)
- ✓ Generator Ampere (L1,L2,L3)
- ✓ Engine temperature (° C&° F)
- ✓ Generator Frequency (Hz)
- ✓ Plant battery volts✓ Engine hours run
- ✓ Mains Volts (Ph-Ph/Ph-N)
- ✓ Generator kVA, kWh
- ✓ Generator kW as % of rated kW setting
- ✓ Generator Cos (σ)

DSE 7320

c) Alarms:

- ✓ Over and Under Speed
- ✓ Low and High Battery Volt.
- ✓ Start and Stop Failure
- ✓ Charge fail
- ✓ Over Current
- ✓ Under / Over Generator Voltage
- ✓ Low Oil Pressure
- ✓ Emergency stop
- ✓ High engine temperature
- ✓ kW overload
- ✓ Unbalanced load
- ✓ Independent earth fault trip

d) LED indications

- Four configurable LED's like:
- ✓ Mains available
- ✓ Generator available
- ✓ Mains on load
- ✓ Generator on load

2. Power Outlet Terminal Board Mounted on the Genset Base Frame

OPTIONAL EQUIPMENTS

Diesel Engine

✓ Oil heater

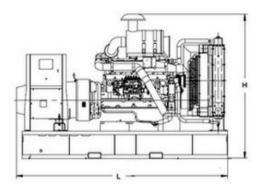
Alternator

- ✓ 3/4 Pole Output Circuit Breaker
- ✓ Anti-condensation Heater
- Panel
- ✓ Charge ammeter
- ✓ Transfer Switch 3 Pole
- ✓ Transfer Switch 4 Pole
- ✓ Earth Fault ,single set

Accessories

- ✓ Bulk fuel tank
- ✓ Automatic filling system
- ✓ Fuel-water separator filter
- ✓ Low fuel level alarm
- ✓ Residential silencer
- ✓ Enclosure or sound proof canopy
- ✓ Trailer
- ✓ Manual oil drain pump
- ✓ Tool kit for maintenance

CHASSIS



- ✓ The complete gen-set is mounted as whole on a heavy-duty fabricated, steel base frame
- ✓ Anti-vibration pads are fixed between the engine/ alternator feet and the base frame
- ✓ Base frame design incorporates an integral fuel tank (Up to 1000 kVA)
- ✓ The generating set can be lifted or carefully pushed / pulled by the base frame
- Dial type fuel gauge and drain plug on the fuel tank \checkmark
- ✓ Forklift pockets within base frame (up to 500kVA)

All canopy parts are designed with modular principles

All metal canopy parts are painted by electrostatic

Without welding assembly

polyester powder paint

Doors on each side

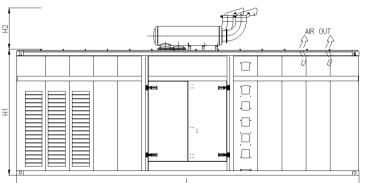
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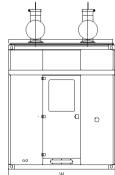
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DIMENSIONS

| OPEN TYPE | | | | | | |
|----------------------------|----------|-----------------------------|--|--|--|--|
| DIMENSIONS (LxWxH) | mm | 5953×2380×3150 | | | | |
| DRY WEIGHT | kg | 16000 | | | | |
| | | | | | | |
| SOUN | D ATTENU | ATED TYPE | | | | |
| SOUN DIMENSIONS (LxWxH) | D ATTENU | ATED TYPE 9000x2800x4394 | | | | |

CANOPY





- Exhaust silencer is protected against environment influences \checkmark ~ Thermally insulated engine exhaust system
 - √ Emergency stop push button is installed outside of the canopy
 - ✓ Easy lifting and moving
 - ✓ Easy maintenance and operation

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